



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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649.4701

Job Sheet 198133



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 5/20/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Packaging 1 - Pick Kit	1 pcs		5/20/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S290122



Part: 649.4701

Job No: 198133

Serial No/Batch: S290122

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR02425LA 12/06/13, BRAZIL STC 2

DAS
28
9.89

2007-24

F 6102

110	QC 4	1 pcs	5/20/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
						0707 17 700
120	Packaging 3-1 - Stock - B4B	1 pcs	5/20/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	DAS
					Packaging 3 - 24 - B4B	72
					Packaging 3 - 25 - B4B	9-89
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
130	QC 21 - FG	1 pcs	5/20/20	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	9-89
					QC 21 - FG - 53	

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

update 01/31/2021

12/17/2020

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5281331
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5288848
601.3493	Quick Release Pin	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5196498
646.9910	Struts	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5270677
647.9014	Strut Bracket	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5268779
649.4811	Clip	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5136505
649.4812	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5209063
649.4813	Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213348
649.4814	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5285638
649.4815	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5212356
649.4816	Doubler	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	3145736
649.4817	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5284669
649.4818	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5069951
649.4819	Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213761
649.4820	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5207810
649.4901	Upper Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5233603
649.4902	Lower Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5276667
649.5010	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5073222
649.5011	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5074262
649.5012	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5069654
649.5013	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5200887
649.5110	Wiper Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5200479
649.5111	LH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5208509
649.5112	RH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5271610
649.5113	Wiper Deflector Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5206384(X1) 5200717X9
649.5210	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5218337
649.5211	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5209914
649.5212	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5270001
649.5213	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5210039
649.5214	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5266172
91420A230	Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit	5239000
AN3C12A	Bolt	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5267760
AN4C5A	Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5280271
AN4C7A	Bolt	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5251071
AN970-3	Washer	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5241724
CR3213-4-05	Rivet	24 Ea (24 ea)	90-Packaging 1 - Pick Kit	5264510x
CR3213-5-4	Cherry Rivet	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5264510
MS20426AD3-4	Rivet	32 Ea (32 ea)	90-Packaging 1 - Pick Kit	M136444
MS20426AD4-4	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5254574
MS20426AD3-5	Rivet	6 Ea (6 ea)	90-Packaging 1 - Pick Kit	5237814
MS20470AD4-5	Rivet, Universal Head	22 Ea (22 ea)	90-Packaging 1 - Pick Kit	5198109
MS20470AD5-11	Rivet	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	F108100-1
MS21042L4	Nut	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5284008
MS21042L08	Nut	9 Ea (9 ea)	90-Packaging 1 - Pick Kit	5259890
MS21042L3	Nut	22 Ea (22 ea)	90-Packaging 1 - Pick Kit	5267766
MS21059-3	Nut Plate	3 Ea (3 ea)	90-Packaging 1 - Pick Kit	F123900-3
MS21069-08	Anchor Nut	16 Ea (16 ea)	90-Packaging 1 - Pick Kit	528775(X7) 5043973(X9)
MS24694-S62	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	Fm119850.0
MS24694-C57	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5074200
MS27039-1-12	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5231298
MS27039-1-13	Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit	124326
MS27039-1-14	Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5235464
MS27039-1-18	Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	F124326
MS27039-08-24	Screw (MS27039-0824)	3 Ea (3 ea)	90-Packaging 1 - Pick Kit	5250566
MS27039-1-08	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5290270
MS27039-1-10	Screw	6 Ea (6 ea)	90-Packaging 1 - Pick Kit	5259047
MS27039-08-13	Screw	12 Ea (12 ea)	90-Packaging 1 - Pick Kit	5283890
MS27039-08-19	Screw	26 Ea (26 ea)	90-Packaging 1 - Pick Kit	5289465
MS27039-1-25	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	Fm127432
NAS1834C3-300	Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	Fm1286816
NAS1832-3-7	Insert	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	Fm127615-2
NAS1832-4-7	Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5287895

NAS1149F0332P	Washer (AN960-10L)	53 Ea (53 ea)	90-Packaging 1 - Pick Kit
NAS1149FN832P	Washer (AN960-8)	18 Ea (18 ea)	90-Packaging 1 - Pick Kit
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS1149F0363P	Washer (AN960-10)	16 Ea (16 ea)	90-Packaging 1 - Pick Kit
NAS1149CN832R	Washer (AN960C8)	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
NAS1330S08KB321	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS620C-10L	Washer	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS1330S08KB106	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS9303B-5-03	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit

5285161
5248080
5259479
5260847
5289458
5098506
5123464
5043783
5289300

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	600.1012	1	29	0
	601.2045	1	23	0
	601.3493	2	19	0
	646.9910	4	14	0
	647.9014	8	83	0
	649.4811	1	13	0
	649.4812	1	22	0
	649.4813	2	28	0
	649.4814	2	18	0
	649.4815	4	39	0
	649.4816	1	9	0
	649.4817	4	22	0
	649.4818	1	13	0
	649.4819	2	44	0
	649.4820	1	18	0
	649.4901	1	8	0
	649.4902	1	5	0
	649.5010	1	13	0
	649.5011	1	15	0
	649.5012	2	16	0
	649.5013	2	16	0
	649.5110	2	17	0
	649.5111	1	8	0
	649.5112	1	7	0
	649.5113	2	16	0
	649.5210	2	22	0
	649.5211	1	12	0
	649.5212	1	17	0
	649.5213	2	29	0
	649.5214	1	15	0
	91420A230	13	139	0
	AN3C12A	8	86	0
	AN4C5A	4	70	0
	AN4C7A	2	238	0
	AN970-3	2	229	0
	CR3213-4-5	24	236	0
	CR3213-5-4	8	240	0
	MS20426AD3-4	32	1,196	0
	MS20426AD3-5	6	3,172	0
	MS20426AD4-4	4	15,196	0
	MS20470AD4-5	22	1,700	0
	MS20470AD5-11	2	1,061	0
	MS21042L08	9	918	0
	MS21042L3	22	2,307	0
	MS21042L4	4	2,241	0
	MS21059-3	3	99	0
	MS21069-08	16	97	0
	MS24694-C57	2	108	0
	MS24694-S62	2	58	0
	MS27039-08-13	12	171	0
	MS27039-08-19	26	863	0
	MS27039-08-24	3	195	0
	MS27039-1-08	2	612	0
	MS27039-1-10	6	256	0
	MS27039-1-12	2	163	0
	MS27039-1-13	13	236	0
	MS27039-1-14	4	196	0
	MS27039-1-18	4	1,037	0

MS27039-1-25	2	51	0
NAS1149CN832R	4	466	0
NAS1149F0332P	53	3,010	0
NAS1149F0363P	16	656	0
NAS1149F0432P	8	1,254	0
NAS1149FN832P	18	2,706	0
NAS1330S08KB106	8	649	0
NAS1330S08KB321	8	414	0
NAS1832-3-7	8	87	0
NAS1832-4-7	2	12	0
NAS1834C3-300	2	110	0
NAS620C-10L	8	338	0
NAS9303B-5-03	4	28	0

Part Specifications

Specifications could not be found.

Plex 4/14/20 1:14 PM dart.decosse.nancy